

Hardening coatings

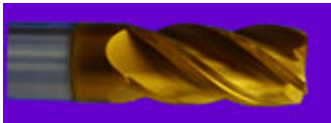
TiN

The **general-purpose coating**. It is versatile and work very well where abrasion is moderate.



TiAlN

Universal high-performance coating for cutting (drilling, milling, reaming, turning). Also suitable for dry machining.



TiCN

Carbon nitride coating:

- for interrupted cutting
 - for milling and tapping
 - Mostly for HSS tools
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ZrN, ZrNm

Special coating for cutting Aluminum, Copper

- for drilling, milling **Aluminum, Copper**
- for machine components made of Aluminum
- no galling when working soft metals